



**NuStar Pipeline Operating Partnership L.P.**  
**a wholly owned subsidiary of Sunoco LP**

**Product Specifications**

(Specifications apply at MidCon North Pipeline System origins)

(Deliveries from the North Pipeline System meet all ASTM Specifications as well as Federal and State regulations)

**North Pipeline System**

**SPECIFICATIONS FOR A GRADE GASOLINE****North Pipeline System**

(This Conventional Before Oxygenate Blending (CBOB) gasoline is intended for blending with 10% Denatured Fuel Ethanol (DFE) by volume.)

| <u>Specification Points</u>      | <u>ASTM<br/>Test<br/>Method</u> | <u>Origin<br/>Shipments</u> |                | <u>Deliveries<br/>(At Terminals)</u> |
|----------------------------------|---------------------------------|-----------------------------|----------------|--------------------------------------|
|                                  |                                 | <u>Minimum</u>              | <u>Maximum</u> |                                      |
| Gravity, Degrees API             | D287                            | Report Only                 |                |                                      |
| Color                            |                                 | Undyed                      |                |                                      |
| Volatility <u>2/</u>             |                                 |                             |                |                                      |
| RVP <u>6/ 8/</u>                 | D5191                           |                             |                |                                      |
| Distillation <u>9/</u>           | D86                             |                             |                |                                      |
| Benzene, vol % <u>9/</u>         | D3606                           |                             | 4.9            |                                      |
| Mercaptan Sulfur, wt % <u>3/</u> | D3227                           |                             | 0.003          |                                      |
| Hydrogen Sulfide                 | D3227                           |                             | None           |                                      |
| Copper Corrosion                 | D 130                           |                             | 1              |                                      |
| Silver Corrosion                 | D4814,D7671                     |                             | 1              |                                      |
| Gum, Existent, mg/100ml          | D 381                           |                             | 4              | 5                                    |
| Oxidation Stability, min.        | D 525                           | 240                         |                | 180                                  |
| Phosphorous, g/gal               | D3231                           |                             | 0.003          | 0.005                                |
| Lead, g/gal                      | D3237                           |                             | 0.010          | 0.05                                 |
| Research Octane {R}              | D2699                           |                             | Report         |                                      |
| Motor Octane {M}                 | D2700                           |                             | Report         |                                      |
| (R+M)/2                          | D4814                           | 91.0                        |                |                                      |
| Sulfur, ppm <u>8/</u>            | D2622                           |                             | 80             |                                      |
| Oxygenates, wt % <u>7/</u>       | D4815                           |                             | 0.05           |                                      |
| Haze rating <u>4/</u>            | D4176                           |                             | 2              | 3                                    |
| NACE Corrosion                   | TM0172                          | B+                          |                |                                      |
|                                  | D7548                           |                             |                |                                      |
| Odor <u>5/</u>                   |                                 | Nonoffensive                |                |                                      |

1/ Delivered products meet all applicable requirements at time and place of delivery.

2/ Refer to Seasonal Gasoline Volatility Schedule.

- 3/ Mercaptan Sulfur determination is waived if the result of the Doctor Test ASTM D4952 is negative.
- 4/ Compliance with ASTM D4176 will be determined using Procedure 2 at the following temperatures, adjusted seasonally:
- |                            |          |
|----------------------------|----------|
| February 16 – September 30 | 55 F max |
| October 1 – February 15    | 45 F max |
- 5/ Any gasoline exhibiting an offensive odor and/or containing more than 0.30 wt % dicyclopentadiene will not be accepted for shipment.
- 6/ RVP limits on ethanol blended gasoline are controlled by various federal and state regulations and waivers, which are generally greater than the limits of base gasoline.
- 7/ Values below the detectable limit of an approved method may be reported as a zero value.
- 8/ Values will be reported on the 0 and 10 percent oxygenated gasoline.
- 9/ Value will be reported on the 10 percent oxygenated blend.

**Notes:**

All parameters must be met without the blending of denatured ethanol unless noted.

In accordance with 40 CFR 1090.1010©(2), gasoline will be accepted when designated as E0 or E10 for oxygenate with ethanol as described by 40 CFR 1090.1110(c)(2). In accordance with 40 CFR 1090.1110(a), gasoline will be designated upon receipt as Winter CBOB or Summer CBOB (7.8 psi, 9.0 psi or SIP-controlled) based on the RVP of the base gasoline.

All gasoline distributed will be designated as E10 as described by 40 CFR 1090.1110(c)(2).

Any product with a 7.8 psi or 9.0 psi CBOB does not meet the requirements for summer reformulated gasoline.

**SPECIFICATIONS FOR SUB OCTANE GRADE CBOB GASOLINE**

North Line System

(Conventional Before Oxygenate Blending.)

| <u>Specification Points</u>      | ASTM<br>Test<br><u>Method</u> | <u>Minimum</u> | Origin<br>Shipments<br><u>Maximum</u> | Deliveries <u>1/</u><br>( <u>At Terminals</u> ) |
|----------------------------------|-------------------------------|----------------|---------------------------------------|-------------------------------------------------|
| Gravity, Degrees API             | D287,D1298,D4052              |                | Report Only                           |                                                 |
| Color                            |                               |                | Undyed                                |                                                 |
| Volatility <u>2/</u>             |                               |                |                                       |                                                 |
| RVP <u>6/ 8/</u>                 | D5191                         |                |                                       |                                                 |
| Distillation <u>9/</u>           | D86                           |                |                                       |                                                 |
| Mercaptan Sulfur, wt % <u>3/</u> | D3227                         |                | 0.003                                 |                                                 |
| Hydrogen Sulfide                 | D3227                         |                | None                                  |                                                 |
| Copper Corrosion                 | D130                          |                | 1                                     |                                                 |
| Silver Corrosion                 | D7667,D7671                   |                | 1                                     |                                                 |
| Gum, Existent, mg/100ml          | D381                          |                | 4                                     | 5                                               |
| Oxidation Stability, min.        | D525                          | 240            |                                       |                                                 |
| Phosphorous, g/gal               | D3231                         |                | 0.003                                 | 0.005                                           |
| Lead, g/gal                      | D3237                         |                | 0.010                                 | 0.05                                            |
| Research Octane {R} <u>9/</u>    | D2699                         |                | Report                                |                                                 |
| Motor Octane {M} <u>9/</u>       | D2700                         | 82.0           |                                       |                                                 |
| (R+M)/2 <u>9/</u>                | D4814                         | 87.0           |                                       |                                                 |
| Sulfur, ppm <u>8/</u>            | D2622                         |                | 80                                    |                                                 |
| Benzene, vol % <u>9/</u>         | D3606                         |                | 4.9                                   |                                                 |
| Oxygenates, vol % <u>7/</u>      | D4815,D5599                   |                | 0.05                                  |                                                 |
| Haze rating <u>4/</u>            | D4176                         |                | 2                                     | 3                                               |
| NACE Corrosion                   | TM0172,<br>D7548              | B+             |                                       |                                                 |
| Odor <u>5/</u>                   |                               |                | Nonoffensive                          |                                                 |

- 1/ Delivered products meet all applicable requirements at time and place of delivery.
- 2/ Refer to Seasonal Gasoline Volatility Schedule.
- 3/ Mercaptan Sulfur determination is waived if the result of the Doctor Test ASTM D4952 is negative.
- 4/ Compliance with ASTM D4176 will be determined using Procedure 2 at the following temperatures, adjusted seasonally:

|                            |          |
|----------------------------|----------|
| February 16 – September 30 | 55 F max |
| October 1 – February 15    | 45 F max |
- 5/ Any gasoline exhibiting an offensive odor and/or containing more than 0.30 wt % dicyclopentadiene will not be accepted for shipment.
- 6/ RVP limits on ethanol blended gasoline are controlled by various federal and state regulations and waivers, which are generally greater than the limits for base gasoline.
- 7/ Values below the detectible limit of an approved method may be reported as a zero value.
- 8/ Value will be reported on the 0 and 10 percent oxygenated gasoline.
- 9/ Value will be reported on the 10 percent oxygenate blend.

**Notes:**

All parameters must be met without blending of denatured fuel ethanol unless noted.

In accordance with 40 CFR 1190.1010(a), gasoline will be accepted when designated as E0 or E10 for oxygenate with ethanol as described by 40 CFR 1090.1110(c)(2). In accordance with 40 CFR 1090.1110(a), gasoline will be designated upon receipt as Winter CBOB or Summer CBOB (7.8 psi, 9.0 psi or SIP-controlled) based on the RVP of the base gasoline.

All gasoline distributed will be designated as E10 described by 40 CFR 1090.1110(c)(2).

Any product with a 7.8 psi or 9.0 psi does not meet the requirements for summer reformulated gasoline.

This product is non-additized.

## SPECIFICATION FOR FUNGIBLE ULTRA LOW SULFUR FUEL DIESEL GRADE 37

| <u>Specification Points</u>                             | <u>ASTM<br/>Test<br/>Methods</u> | <u>Shipments<br/>(At Origin)<br/>Minimum</u> | <u>Maximum</u> | <u>Deliveries<br/>(At Terminals)<u>1/</u><br/>May Be</u> |
|---------------------------------------------------------|----------------------------------|----------------------------------------------|----------------|----------------------------------------------------------|
| Gravity, Degrees A.P.I.                                 | D287                             | 30                                           |                |                                                          |
| Color                                                   | D1500                            |                                              | 2.5            | 3.0                                                      |
| Color visual                                            |                                  | Undyed                                       |                |                                                          |
| Distillation,                                           | D86                              |                                              |                |                                                          |
| 50% Recovered, F                                        |                                  |                                              | Report         |                                                          |
| 90% Recovered, F                                        |                                  | 540                                          | 640            |                                                          |
| OR                                                      |                                  |                                              |                |                                                          |
| Simulated distillation                                  | D2887                            |                                              |                |                                                          |
| 50% Recovered, F                                        |                                  |                                              | Report         |                                                          |
| 90% Recovered, F                                        |                                  | 572                                          | 672            |                                                          |
| Corrosion, Copper Strip @122 F                          | D130                             |                                              | 1              |                                                          |
| Cetane                                                  |                                  |                                              |                |                                                          |
| (1) Cetane Number                                       | D613                             | 40.0                                         |                |                                                          |
| Or (2) Cetane Index, Procedure A                        | D4737                            | 40.0                                         |                |                                                          |
| Cetane Index <u>1/</u>                                  | D976                             | 40                                           |                |                                                          |
| Flash, F                                                | D93                              | 130                                          |                | 125                                                      |
| Thermal Stability,                                      |                                  |                                              |                |                                                          |
| (1) Thermal, % reflectance                              | D6468 (W)                        | 75                                           |                |                                                          |
|                                                         | D6468(Y)                         | 82                                           |                |                                                          |
| Aging Period (minutes)                                  | D6468                            | 90                                           |                |                                                          |
| OR (2) Oxidation, mg/100ml                              | D2274                            |                                              | 2.5            |                                                          |
| Carbon Residue on 10% Bottoms<br>(Ramsbottom) - Percent | D524                             |                                              | 0.35           |                                                          |
| Cloud Point, F                                          | D2500, D5771<br>D5772, D5773     |                                              |                | <u>2/</u>                                                |
| Pour Point, F                                           | D97, D5949<br>D5950, D5985       |                                              |                | <u>2/</u>                                                |
| Viscosity, cSt @104 F                                   | D445                             | 1.9                                          | 4.1            |                                                          |
| Haze Rating <u>3/</u>                                   | D4176                            |                                              | 2              | 3                                                        |
| Ash, wt %                                               | D482                             |                                              | 0.01           |                                                          |
| Sulfur, ppm <u>4/</u>                                   | D2622                            |                                              | 11             |                                                          |
| NACE Corrosion                                          | TM0172,<br>D7548                 | B+                                           |                |                                                          |
| Aromatics (Volume %)                                    | D1319                            |                                              | 31.7           |                                                          |

|                              |       |    |       |
|------------------------------|-------|----|-------|
| Or Aromatics by Cetane Index | D976  | 40 |       |
| BS&W, vol.%                  | D2709 |    | <0.05 |

- 1/ Delivered products shall meet all applicable requirements at time and place of delivery.
- 2/ ASTM D976 data is required for low sulfur oils to demonstrate aromatics compliance per the EPA.
- 3/ Due to fungible specifications, the cloud/pour point for diesel products must comply with the ASTM specifications for the region in which the diesel is produced. It should be noted that diesel products distributed into colder climates may require lower cloud and/or pour points or suppressors, i.e., winterization.
- 4/ The finished product shall be visually free of undissolved water, sediment, and suspended matter in proffered tankage and at the point of delivery. Compliance with this workmanship clause will be determined by ASTM D4176, Procedure 2 at 77 F or at actual conditions present at the point and time of sampling, whichever is lower.
- 5/ Origin laboratory certifying sulfur content must qualify the test method used per EPA Performance Based Testing Criteria (see CFR 80.584). The referee method will be ASTM D5453. \*Sulfur limit, 12 ppm for interconnecting pipelines.

Additional Requirements:

Biodiesel: The use of any biodiesel fuel as a blending component is prohibited.

Dyes: ULSD grade shipments may not be dyed.

**SPECIFICATION FOR Y GRADE No.1 FUEL OIL DISTILLATE  
Grade 58**

| <u>Specification Points</u>                             | <u>ASTM<br/>Test<br/>Methods</u> | <u>Shipments<br/>(At Origin)<br/>Minimum</u> | <u>Maximum</u> | <u>Deliveries<br/>(At Terminals)<br/>May Be</u> |
|---------------------------------------------------------|----------------------------------|----------------------------------------------|----------------|-------------------------------------------------|
| Gravity, Degrees A.P.I.                                 | D287                             | 35.0                                         |                |                                                 |
| Distillation,                                           | D86                              |                                              |                |                                                 |
| 10% Recovered, F                                        |                                  |                                              | 419            |                                                 |
| 90% Recovered, F                                        |                                  |                                              | 550            |                                                 |
| OR                                                      |                                  |                                              |                |                                                 |
| Simulated Distillation                                  | D2887                            |                                              |                |                                                 |
| 10% Recovered, F                                        |                                  |                                              | 383            |                                                 |
| 90% Recovered, F                                        |                                  |                                              | 580            |                                                 |
| Corrosion, Copper Strip @122 F                          | D130                             |                                              | 1              |                                                 |
| Cetane                                                  |                                  |                                              |                |                                                 |
| (1)Cetane Number                                        | D613                             | 40.0                                         |                |                                                 |
| (2)Cetane Index, procedure A                            | D4737                            | 40.0                                         |                |                                                 |
| Cetane Index <u>1/</u>                                  | D976                             | 40                                           |                |                                                 |
| Flash, F                                                | D93                              | 125                                          | 160            | 115                                             |
| Carbon Residue on 10% Bottoms<br>(Ramsbottom) - Percent | D524                             |                                              | 0.15           |                                                 |
| Pour Point, F                                           | D97                              |                                              | -25            |                                                 |
| Haze Rating <u>2/</u>                                   | D4176                            | 2                                            | 3              |                                                 |
| Sulfur - ppm <u>3/</u>                                  | D2622                            |                                              | 11             | 15                                              |
| Mercaptan Sulfur, wt % <u>4/</u>                        | D3227                            |                                              | 0.004          |                                                 |
| Viscosity at 104 F, cSt                                 | D445                             | 1.3                                          | 2.1            |                                                 |
| Ash, wt %                                               | D482                             |                                              | 0.01           |                                                 |
| NACE Corrosion                                          | TM0172,<br>D7548                 | B+                                           |                |                                                 |

1/ ASTM D976 data is required for low sulfur fuel oils to demonstrate aromatics compliance per the EPA.

2/ The finished product shall be visually free of undissolved water, sediment, and suspended matter in proffered tankage and at the point of delivery. Compliance with this workmanship clause will be determined by ASTM D4176, Procedure 2 at 77 F or at actual conditions present at the point and time of sampling, whichever is lower.

3/ ASTM D7039 and D5453 may be used as an alternate method providing adequate correlation to ASTM D2622 is provided. \*Sulfur limit, 12 ppm for interconnecting pipelines.

4/ Mercaptan Sulfur determination is waived if the result of the Doctor Test ASTM D4952 is negative.



Dyes: Y-Grade petroleum fuel oil distillate shipments shall not be dyed.

Biodiesel: The use of any biodiesel as a blending component is prohibited.

**SPECIFICATION FOR JP-8 GRADE MILITARY JET FUEL**  
**Grade 05**

| <u>Specification Points</u>      | <u>ASTM<br/>Test<br/>Methods</u> | <u>Shipments<br/>(At Origin)</u> |          | <u>Deliveries<br/>(At Terminals)<br/>May Be*</u> |
|----------------------------------|----------------------------------|----------------------------------|----------|--------------------------------------------------|
| Gravity, API                     | D287                             | 37.0                             | 51.0     |                                                  |
| Density, kg/L at 60F             | D4052                            | 0.775                            | 0.840    |                                                  |
| Total Acid Number, mg KOH/g      | D3242                            |                                  | 0.015    |                                                  |
| Freezing Point, F                | D2386                            |                                  | -52      |                                                  |
| Existent Gum, mg/100ml           | D381                             |                                  | 7.0      |                                                  |
| Sulfur, ppm                      | D2622                            |                                  | 3000     |                                                  |
| Mercaptan Sulfur, wt. %          | D3227                            |                                  | 0.002    |                                                  |
| Doctor Test                      | D4952                            |                                  | Negative |                                                  |
| Color, Saybolt                   | D156                             |                                  | Report   |                                                  |
| Corrosion, Copper                | D130                             |                                  | 1        |                                                  |
| Water Separation Index           | D3948                            | <u>1</u> /                       |          |                                                  |
| Water Reaction, Interface Rating | D1094                            |                                  | 1b       |                                                  |
| Aromatics, vol. %                | D1319                            |                                  | 25.0     |                                                  |
| Flash Point, F                   | D93                              | 100                              |          |                                                  |
| Viscosity @ -4 F, cSt            | D445                             |                                  | 8.0      |                                                  |
| Electrical Conductivity, pSm     | D2624                            | <u>2</u> /                       |          | <u>2</u> /                                       |
| Thermal Stability;               | D3241 <u>3</u> /                 |                                  |          |                                                  |
| Filter pressure drop, mm Hg.     |                                  |                                  | 25       |                                                  |
| Heater tube deposit rating       |                                  |                                  | < 3      |                                                  |
| Distillation, F @ 760 mm Hg      | D86                              |                                  |          |                                                  |
| Initial Boiling Point, F         |                                  |                                  | Report   |                                                  |
| 10% Recovered, F                 |                                  |                                  | 401      |                                                  |
| 20% Recovered, F                 |                                  |                                  | Report   |                                                  |
| 50% Recovered, F                 |                                  |                                  | Report   |                                                  |
| 90% Recovered, F                 |                                  |                                  | Report   |                                                  |
| Final Boiling Point, F           |                                  |                                  | 572      |                                                  |
| Residue, Vol. %                  |                                  |                                  | 1.5      |                                                  |
| Loss, Vol. %                     |                                  |                                  | 1.5      |                                                  |
| OR                               |                                  |                                  |          |                                                  |
| Simulated Distillation           | D2887                            |                                  |          |                                                  |
| Initial Boiling Point, F         |                                  |                                  | Report   |                                                  |
| 10% Recovered, F                 |                                  |                                  | 401      |                                                  |
| 20% Recovered, F                 |                                  |                                  | Report   |                                                  |
| 50% Recovered, F                 |                                  |                                  | Report   |                                                  |
| 90% Recovered, F                 |                                  |                                  | Report   |                                                  |

|                                    |                 |        |
|------------------------------------|-----------------|--------|
| Final Boiling Point, F             |                 | 572    |
| Net Heat of Combustion, BTU/lb     | D3338           | 18,400 |
| OR: MJ/kg                          | D4809           | 42.8   |
| Combustion                         |                 |        |
| (1) Smoke Point, mm                | D1322           | 25.0   |
| OR                                 |                 |        |
| (2) Smoke Point, mm                | D1322           | 19.0   |
| AND Napthalenes vol. %             | D1840           | 3.0    |
| Hydrogen Content, wt%              | D3701           | 13.4   |
| Cetane Index                       | D976            | Report |
| Particulate Matter, mg/L           | D5452 <u>4/</u> | 1.0    |
| Filtration Time, minutes           |                 | 15     |
| Fuel System Icing Inhibitor, vol % | D5006 <u>5/</u> | 0.10   |
|                                    |                 | 0.15   |

1/ The minimum microseparometer rating shall be as follows:

| J8 Additives                                                  | MSEP Rating, min. |
|---------------------------------------------------------------|-------------------|
| Antioxidant (AO)*, Metal Deactivator (MDA)*                   | 90                |
| AO*, MDA*, and Fuel System Icing Inhibitor (FSII)             | 85                |
| AO*, MDA*, and Corrosion Inhibitor/Lubricity Improver (CI/LI) | 80                |
| AO*, MDA*, FSII and CI/LI                                     | 70                |

\* Even though the presence or absence does not change these limits, samples submitted for specification conformance testing shall contain the same additives present in the refinery batch. Regardless of which minimum the refiner elects to meet, the refiner shall report the MSEP rating on a laboratory hand blend of the fuel with all additives required by the specification.

2/ The conductivity must be between 150 and 450pS/m at ambient temperature or 85 F, whichever is lower (150 to 700 for JP8+100 shipments that contain thermal stability improver additive), unless otherwise directed by the procuring activity.

3/ ASTM D3241 Thermal Stability test must be conducted at 260 C for 2.5 hours. Peacock or abnormal color deposits result in a failure and are not accepted.

4/ A minimum sample size of 3.79 liters (one gallon) shall be filtered. Filtration time will be determined in accordance with the procedure in Appendix A of MIL-DTL-83133E (or most current version); this procedure may be used to determine the particulate matter as an alternate to ASTM D5452 or ASTM D2276.

5/ FSII test shall be performed using the DiEGME scale of the refractometer.

## Other Requirements

Additives: Shipper must provide the type and amount of each additive used upon request.

Antioxidants: Immediately after processing, and before the fuel is exposed to the atmosphere (i.e. during rundown into feed/batch tankage), add an approved antioxidant from the following list in order to prevent the formation of gums and peroxides after manufacture. The concentration of antioxidant to be added shall be:

- a. Not less than 17.2 mg or more than 24.0 mg of active ingredient per liter of fuel (6.0 to 8.4 lb/1000 barrels) to all JP-8 fuel that contains blending stocks that have been hydrogen treated.
- b. At the option of the supplier, not more than 24.0 mg of active ingredient per liter of fuel (8.4 lb/1000 barrels) may be added to JP-8 fuels that do not contain hydrogen treated blending stocks.

### Approved Antioxidants

- a. 2, 6-di-tert-butyl-4-methylphenol
- b. 6-tert-butyl-2, 4-dimethylphenol
- c. 2, 6-di-tert-butylphenol
- d. 75% minimum: 2, 6-di-tert-butylphenol  
25% maximum: tert-butyl phenols and tri-tert-butylphenols
- e. 72% minimum: 6-tert-butyl-2, 4-dimethylphenol  
28% maximum: tert-butyl-methylphenols and tert-butyl dimethylphenols
- f. 55% minimum: 2, 4-dimethyl-6-tert-butylphenol and  
15% minimum: 2, 6-di-tert-butyl—4-methylphenol and  
30% maximum: mixed methyl and dimethyl tert-butylphenols

**Metal Deactivator:** A metal deactivator, N,N'-disalicylidene-1, 2-propanediamine, may be blended into the fuel. The concentration of active material used on initial batching of the fuel at the refinery shall not exceed 2.0 mg/L. Cumulative addition of metal deactivator when redoping the fuel shall not exceed 5.7 mg/L. Metal deactivator additive shall not be used in JP-8 unless the supplier has obtained written consent from the Procuring Activity and user.

**Static Dissipater Additive:** An additive shall be blended into the fuels in sufficient concentration to increase the conductivity of the fuel to within the range specified in the specifications at the point of injection. The point of injection of the additive shall be determined by agreement between the purchasing authority and the supplier. The following electrical conductivity additive is approved: Statis 450 marketed by Octel America Inc., Newark, DE 19702.

**Corrosion Inhibitor:** A corrosion inhibitor conforming to MIL-PRF-25017 shall be blended into the F-34 (JP-8) grade fuel by the contractor. The corrosion inhibitor additive is optional for F-35. The amount added shall be equal or greater than the minimum effective concentration and shall not exceed the maximum allowable concentration listed in the latest revision of QPL-25017. The contractor or transporting agency, or both, shall maintain and upon request shall make available to the Government evidence that the corrosion inhibitors used are equal in every respect to the qualification products listed in QPL-25017. The point of injection of the corrosion inhibitor shall be determined by agreement between the Purchasing Authority and the supplier.

**Fuel System Icing Inhibitor (FSII):** the use of a fuel system icing inhibitor shall be mandatory for NATO F-34 (JP-8) and shall conform to MIL-DTL-85470. the point of injection of the additive shall be determined by agreement between the Purchasing Authority and the supplier.

**Thermal Stability Improver Additive:** Due to logistical concern, personnel at the operating location shall request written approval from the cognizant activity to add a thermal stability improver additive to the fuel. If approval is given, the concentration of the additive and location of injection shall be specified by the cognizant service activity found in MIL-DTL-8133E section 3.3.6. JP-8 fuel with an approved thermal stability improver additive at the required concentration shall be designated as JP-8+100. Thermal stability improver additive shall not be used in JP-8 without approval, in writing (reference MIL-DTL-83133E section 3.3.6 for addresses).

**Qualified thermal stability improver additives:**

| Additive name                         | Qualification<br>Reference  | Manufacturer                                                                    |
|---------------------------------------|-----------------------------|---------------------------------------------------------------------------------|
| SPEC AID 8Q462                        | AFRL/PRSF<br>Ltr, 9 Dec 97  | BetzDeraborn<br>9669 Grogan Mill Road<br>PO Box 4300<br>The Woodlands, TX 77387 |
| AeroShell Performance<br>Additive 101 | AFRL.PRSF<br>Ltr, 13 Jan 98 | Shell Aviation<br>Shell-Mex House<br>Strand<br>London WC2R 0ZA                  |

**Premixing of Additives:** Additives shall not be premixed with other additives before injection into the fuel so as to prevent possible reactions among the concentrated forms of different additives.

**Workmanship:** At the time of Government acceptance, the finished fuel shall be visually free from undissolved water, sediment, or suspended matter and shall be clear and bright.

**Additional Provisions:** The Carrier shall not be responsible for the concentrations of additives in JP-8 grade jet fuel deliveries except as provided for in the tariff.

**SPECIFICATIONS FOR E GRADE ETHANOL**

| Specification Points                                                      | Test Method                                                                                | Shipments                                                                         | Deliveries 1/                                                  |
|---------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----------------------------------------------------------------|
| Apparent proof, 60 F                                                      | Hydrometer                                                                                 | Report                                                                            |                                                                |
| Or Density, 60F                                                           | D4052                                                                                      | Report                                                                            |                                                                |
| Water, Vol %, max                                                         | E203 or E1064                                                                              | 1.0                                                                               |                                                                |
| Ethanol, Volume %, min                                                    | D5501                                                                                      | 93.5                                                                              | 93.0                                                           |
| Methanol, Volume %, max                                                   | D5501                                                                                      | 0.5                                                                               |                                                                |
| Sulfur, ppm (wt/wt), max                                                  | D5453                                                                                      | 10                                                                                |                                                                |
| Solvent Washed Gum, D381<br>Mg/100ml, max Air jet method                  |                                                                                            | 5.0                                                                               |                                                                |
| Potential Sulfate, mass ppm, max D7319                                    |                                                                                            | 4                                                                                 |                                                                |
| Chloride, mg/L,<br>Max                                                    | D7319                                                                                      | 5                                                                                 |                                                                |
| Copper, mg/L,<br>Max                                                      | D1688<br>Procedure A,<br>Modified per D4806                                                | 0.08                                                                              |                                                                |
| Acidity (as Acetic Acid),<br>Mass %, max                                  | D1613                                                                                      | 0.007                                                                             |                                                                |
| pHe<br>Minimum                                                            | D6423                                                                                      | 6.5                                                                               |                                                                |
| Maximum                                                                   |                                                                                            | 9.0                                                                               |                                                                |
| Appearance @ 60 F                                                         | Visual examination                                                                         | Visibly free of suspended or precipitated contaminants. Must be clear and bright. |                                                                |
| Denaturant Content and Type<br>Volume %                                   | <u>2</u> /                                                                                 | 2                                                                                 |                                                                |
| <b>Corrosion Inhibitor Additive,</b><br>One of the following is required: | <b>Minimum treat rate</b><br>5 lbs./1000 bbls.<br>20 lbs./1000 bbls.<br>20 lbs./1000 bbls. | <b>Vendor</b><br>Innospec<br>G.E. Betz<br>Petrolite                               | <b>Additive</b><br>DCI-11 Plus<br>Endcor GCC9711<br>Tolad 3222 |

|                    |                       |                 |
|--------------------|-----------------------|-----------------|
| 13 lbs./1000 bbls. | Petrolite             | Tolad 3224      |
| 20 lbs./1000 bbls. | Betz                  | ACN 13          |
| 10 lbs./1000 bbls. | US Water Services     | CorrPro 656X    |
| 13 lbs./1000 bbls. | US Water Services     | CorrPro656/656T |
| 5 lbs./1000 bbls.  | US Water Services     | CorrPro N or NT |
| 6 lbs./1000 bbls.  | Ashland               | Anergy ECI-6    |
| 3 lbs./1000 bbls.  | G.E. Power & Water    | 8Q123ULS        |
| 5 lbs./1000 bbls.  | Nalco Water           | EC5624A Plus    |
| 7 lbs./1000 bbls.  | Apollo Water Services | FCA-1008        |

- 1/ Delivered products meets all applicable requirements at time and place of delivery.
- 2/ Only approved denaturants listed in 40 CFR part 1090.275. The denaturant range must be within the guidelines provided of in IRS Notice 2009.06, which is 1.96% to no more than 2.5%.
- 3/ All fuel will comply with 40 CFR subpart M – Renewable Fuel Standard.

**SPECIFICATION FOR B GRADE BIO-DIESEL FUEL**

| <u>Specification Points</u>                      | <u>ASTM<br/>* Test<br/>Methods</u> | <u>Shipments<br/>(At Origin)<br/>Minimum<br/>Maximum<br/>Report</u> | <u>Deliveries <u>1/</u><br/>(At Terminals)<br/>May Be</u> |
|--------------------------------------------------|------------------------------------|---------------------------------------------------------------------|-----------------------------------------------------------|
| Density, Kg/L                                    | D4052                              |                                                                     |                                                           |
| Distillation,                                    | D1160                              |                                                                     |                                                           |
| Atmospheric equivalent temperature               |                                    |                                                                     | 680                                                       |
| 90% Recovered, F or                              |                                    |                                                                     |                                                           |
| Simulated Distillation (Modified)                | D2887                              |                                                                     | 680                                                       |
| Corrosion, Copper Strip @122 F                   | D130                               |                                                                     | 1                                                         |
| Cetane Number                                    | D613                               | 47                                                                  |                                                           |
| Flash, P.M., F                                   | D93                                | 200                                                                 |                                                           |
| Alcohol control (Must meet one of the following) |                                    |                                                                     |                                                           |
| Methanol content, % mass                         | EN14110                            |                                                                     | 0.2                                                       |
| Flash, P.M., F                                   | D93                                | 266                                                                 |                                                           |
| Oxidation Stability                              | EN14112                            | 6 hrs                                                               | 3 hrs                                                     |
| Carbon Residue on 100% sample, %                 | D4530                              |                                                                     | 0.050                                                     |
| Cloud Point, F                                   | D2500                              |                                                                     | <u>36</u>                                                 |
| Viscosity, cSt @104 F                            | D445                               | 1.9                                                                 | 6.0                                                       |
| Sulfated Ash, % mass                             | D874                               |                                                                     | 0.020                                                     |
| Haze Rating @ 60 F                               | D4176                              |                                                                     | No. 2                                                     |
| Sulfur, ppm <u>2/</u>                            | D5453                              |                                                                     | 15                                                        |
| NACE Corrosion                                   | TM0172                             | B+                                                                  |                                                           |
| Free Glycerin, % mass                            | D6584                              |                                                                     | 0.020                                                     |
| Monoglyceride, % mass                            | D6584                              |                                                                     | 0.400                                                     |
| Total Glycerin, % mass                           | D6584                              |                                                                     | 0.240                                                     |
| Acid Number, mgKOH/g                             | D664                               |                                                                     | 0.40                                                      |
| Phosphorus content wt %                          | D4951                              |                                                                     | 0.001                                                     |
| Water & Sediment vol %                           | D2709                              |                                                                     | 0.050                                                     |
| Calcium and Magnesium, combined, ppm             | EN14538                            |                                                                     | 5.0                                                       |
| Sodium and Potassium, combined, ppm              | EN14538                            |                                                                     | 5.0                                                       |
| Minimum Delivery Temperature <u>3/</u>           | MMP                                |                                                                     |                                                           |
| Workmanship <u>4/</u>                            | MMP                                |                                                                     |                                                           |
| Filtration, Seconds (modified),max               | D7501                              |                                                                     | 125                                                       |

Biodiesel Supplier must be BQ9000 certified. No Methyl Esters derived from yellow grease.

1/ Delivered products meet all applicable requirements at time and place of delivery.



- 2/ All results provided must use an EPA qualified instrument.
- 3/ Minimum delivery temperature of +50 F for acceptance for delivery.
- 4/ **Workmanship:** At the time of acceptance, the finished fuel shall be visually free from undissolved water, sediment, or suspended matter and shall be clear and bright.

**Additives:**

BioExtend 30

Eastman – Tenox 21

Kemin BF 320

Nalco EC5609A

\* Alternative methods found in association the D6751 the ASTM specification for biodiesel are accepted.

**SPECIFICATION FOR H GRADE NORMAL BUTANE  
Certified Grade**

| <u>Specification Points</u>                    | <u>ASTM<br/>Test<br/>Methods</u> | <u>Shipments<br/>(At Origin)<br/>Minimum</u> | <u>Maximum</u> | <u>Deliveries<br/>(At Terminals)<br/>May Be</u> |
|------------------------------------------------|----------------------------------|----------------------------------------------|----------------|-------------------------------------------------|
| Specific Gravity                               | D1657                            | 0.580                                        | 0.588          |                                                 |
| Copper Corrosion                               | D1838                            |                                              | 1              |                                                 |
| Sulfur, ppm                                    | D6667                            |                                              | 10             |                                                 |
| Vapor Pressure at 100 F, psi                   | D1267                            |                                              | 50             |                                                 |
| Dryness, Free Water by Inspection              |                                  |                                              | None           |                                                 |
| Composition, POD or<br>Chromatography analysis | D2163                            |                                              |                |                                                 |
| Liquid volume %                                |                                  |                                              |                |                                                 |
| Normal Butane / <u>1</u>                       |                                  | 85                                           |                | (Combined)                                      |
| Isobutane / <u>1</u>                           |                                  | 85                                           |                | (Combined)                                      |
| Benzene                                        |                                  |                                              | 0.03           |                                                 |
| Weathering,                                    | D1837                            |                                              |                |                                                 |
| 95%Evaporated Temp, F (corrected)              |                                  |                                              | 36             |                                                 |
| Residues,                                      | D2158                            |                                              |                |                                                 |
| Non-Volatile Residue at 100 F, ml              |                                  |                                              | 0.05           |                                                 |
| Oil, No oil stain observation, ml              |                                  |                                              | 0.3            |                                                 |

Additives: Certified H grade normal butane shipments must be unstenched and contain no additives.

/1 Combined Normal and Iso-Butanes must be at least 85% by volume.

## Gasoline, Fuel Oil and Diesel Fuel Additive Specifications

(From origin or interconnecting pipeline.)

The following additive specifications apply to all grades except aviation products, LPG's, and Natural Gasoline.

### Gasoline Additives

#### Gum Inhibitors and Metal Deactivators

Gasoline shipments may, but are not required to, contain any of the following gum inhibitors and/or metal deactivators:

N, N'di-secondary butyl ortho-phenylenediamine  
 N, N'di-secondary butyl para-phenylenediamine  
 N, N'disalicylidene-1, 2 propanediamine  
 N, N'di(1-ethyl-3-methylpentyl)-para-phenylenediamine  
 N, N'di-isopropyl-para-phenylenediamine  
 N,n'bis-(1, 4-demethylpentyl)-p-phenylenediamine n-butyl-para-aminophenol  
 2-6-di-tert-butylphenol  
 2, 4,6-tri-tert-butylphenol  
 Ortho-tert-butylphenol

|                |                |                  |
|----------------|----------------|------------------|
| UOP12P         | UOP12S         | UOP17P           |
| UOP3455        | UOP5S          | Innospec AO-31   |
| Innospec AO-36 | Innospec AO-37 | Ethyl 733        |
| Ethanox 4776   | Ethanox 4720   | Ethanox 4740     |
| Tolad 3905     | Tolad 3910     | Specaid 8Q202    |
| Nalco 88BU-118 | Unichem 7529   | Pitt-Consol M-56 |
| Tolad 4695     | Specaid 8Q206  |                  |

Corrosion Inhibitors - Products requiring compliance with NACE standard TM0172 may contain any of the following corrosion inhibitors:

|                  |                 |                   |
|------------------|-----------------|-------------------|
| Nalco 5403       | Nalco EC5626A   | Baypros 853       |
| Nalco Visco 3554 | Nalco 5405      | UOP Unisor PL     |
| Apollo PRI-19    | Lubrizol 541    | Unichem 7504      |
| UOP Unisor       | Innospec DCI-4A | BakerHughes T249  |
| Innospec DCI-6A  | UOP Unisor J    | Unichem 7501      |
| HiTech 580       | Hitec E-534     | BakerHughes T9715 |
| Nalco EC5407A    | SpecAid 8Q5127  | BakerHughes T9719 |
| SpecAid 8Q110ULS | SpecAid 8Q5156  |                   |

Fuel Oil and Diesel Fuel additives

## Stability

Fuel oil and/or diesel fuel shipments may contain one or more of the following stability additives as required to achieve compliance with the stability characteristics outlined in the applicable grade specification.

|                      |                   |                 |
|----------------------|-------------------|-----------------|
| Innospec FOA-3       | Chemtec 7220      | Specaid 8Q72    |
| UOP Polyflo-121      | SpecAid 8Q403ULS  | Nalco 5303      |
| UOP Polyflo-122      | BakerHughes T9076 | Nalco 5301      |
| UOP Polyflo-128      | Unichem 7530      | UOP Polyflo 195 |
| BakerHughes T 9022-M |                   | SpecAid 8Q401   |

## Pour depressants

Fuel oil and/or diesel fuel shipments requiring additives to achieve compliance with low temperature properties may, but are not required to, contain one or more of the following pour point depressant additives:

|                    |                      |              |
|--------------------|----------------------|--------------|
| Hitec 4541         | Innospec PDD-7450    | Tolad 3005-R |
| Innospec 2151      | SpecAid 8Q5201       | Tolad 3030   |
| Betz Q5201         | Paradyne 25          | Betz 8Q12    |
| Hitec 4518         | Unichem 8094         | Hitec 4566   |
| Exxon ECA 7305     | SpecAid 8Q14ULS      | Nalco 5375   |
| UOP Polyflo 6000   | SpecAid 8Q72ULS      |              |
| Baker Hughes T3034 | Baker Hughes T3034-D |              |

**Seasonal Gasoline Volatility Classes**

(Shipments from Origin)

Reid Vapor Pressure, D5191 1/

March 1 – September 15

DVPE using EPA formula 2/

September 16 – February 28

DVPE using D5191 formula

| Distillation, ASTM D86 3/     | Class A | Class B | Class C | Class D | Class E |
|-------------------------------|---------|---------|---------|---------|---------|
| 10% Evaporated F, max         | 158.0   | 149.0   | 140.0   | 131.0   | 122.0   |
| 50% Evaporated F, min         | 150.0   | 150.0   | 150.0   | 145.0   | 145.0   |
| 50% Evaporated F, max         | 250.0   | 245.0   | 240.0   | 235.0   | 230.0   |
| 90% Evaporated F, max         | 374.0   | 374.0   | 365.0   | 365.0   | 365.0   |
| Final Boiling Point F, max 4/ | 425.0   | 425.0   | 425.0   | 425.0   | 425.0   |
| Residue, vol % max            | 2       | 2       | 2       | 2       | 2       |
| Driveability Index, D4814 max | 1250    | 1240    | 1230    | 1220    | 1200    |

| Vapor to Liquid Ratio=20:1 F 3/5/ | Class 1 | Class 2 | Class 3 | Class 4 | Class 5 |
|-----------------------------------|---------|---------|---------|---------|---------|
| D5188, min                        | 129     | 122     | 116     | 107     | 102     |

1/ All gasoline deliveries will not exceed applicable Federal and State requirements.

2/ The calculation required for the EPA compliance period is published in part 1090.1355.

3/ Specifications shall be met after blending with 9% to 10% denatured fuel ethanol.

4/ The final boiling point of all gasoline deliveries will be at or below 437 F as determined by ASTM D86.

5/ D5188 is the referee test method. The alternative equations in D4814 may also be used.

**SEASONAL GASOLINE VOLATILITY  
SHIPMENTS FROM ORIGIN**

A Grade Premium Gasoline  
North Line System

|              |       | Jan.<br>1-31 | Feb.<br>1-28 | Mar.<br>1-15 | Mar.<br>16-31 | Apr.<br>1-30 | May<br>1-31 | June<br>1-30 | July<br>1-31 | Aug.<br>1-31 | Sept.<br>1-15 | Sept.<br>16-30 | Oct.<br>1-31 | Nov.<br>1-30 | Dec.<br>1-31 |
|--------------|-------|--------------|--------------|--------------|---------------|--------------|-------------|--------------|--------------|--------------|---------------|----------------|--------------|--------------|--------------|
| Minnesota    | DVPE  | 13.5         | 10.0         | 8.5          | 8.5           | 8.5          | 9.0         | 9.0          | 9.0          | 9.0          | 9.0           | 11.5           | 13.5         | 15.0         | 15.0         |
|              | Class | D-5          | B-5          | A-4          | A-4           | A-4          | A-4         | A-3          | A-3          | A-3          | A-3           | C-3            | D-4          | E-5          | E-5          |
| North Dakota | DVPE  | 13.5         | 10.0         | 8.5          | 8.5           | 8.5          | 9.0         | 9.0          | 9.0          | 9.0          | 9.0           | 11.5           | 13.5         | 15.0         | 15.0         |
|              | Class | D-5          | B-5          | A-4          | A-4           | A-4          | A-4         | A-3          | A-2          | A-2          | A-3           | C-3            | D-4          | E-5          | E-5          |

**SEASONAL GASOLINE VOLATILITY SHIPMENTS FROM ORIGIN**

V-GRADE  
North Line System

|              |       | Jan.<br>1-31 | Feb.<br>1-28 | Mar.<br>1-15 | Mar.<br>16-31 | Apr.<br>1-30 | May<br>1-31 | June<br>1-30 | July<br>1-31 | Aug.<br>1-31 | Sept.<br>1-15 | Sept.<br>16-30 | Oct.<br>1-31 | Nov.<br>1-30 | Dec.<br>1-31 |
|--------------|-------|--------------|--------------|--------------|---------------|--------------|-------------|--------------|--------------|--------------|---------------|----------------|--------------|--------------|--------------|
| Minnesota    | DVPE  | 15.0         | 13.5         | 8.5          | 8.5           | 8.5          | 9.0         | 9.0          | 9.0          | 9.0          | 9.0           | 11.5           | 13.5         | 15.0         | 15.0         |
|              | Class | E-5          | D-5          | A-4          | A-4           | A-4          | A-4         | A-3          | A-3          | A-3          | A-3           | C-3            | D-4          | E-5          | E-5          |
| North Dakota | DVPE  | 15.0         | 13.5         | 8.5          | 8.5           | 8.5          | 9.0         | 9.0          | 9.0          | 9.0          | 9.0           | 11.5           | 13.5         | 15.0         | 15.0         |
|              | Class | E-5          | D-5          | A-4          | A-4           | A-4          | A-4         | A-3          | A-3          | A-3          | A-3           | C-3            | D-4          | E-5          | E-5          |

| <b>Date</b>        | <b>Summary of Changes</b>                                                                                                                                                                                                                                                                                                        |
|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| May 5, 2024        | Initial filing after merger of Sunoco L.P. and NuStar Energy L.P.                                                                                                                                                                                                                                                                |
| September 26, 2025 | Updated volatility schedules in line with changes made to ASTM D4814-24, "Standard Specification for Automotive Spark-Ignition Engine Fuel" (Regulatory - This was driven by new climate data.) Added "Seasonal Gasoline Volatility Classes" section to address the new lower T50 temperature for the 13.5 and 15.0 RVP Classes. |